**CONNECTION KITS**

<table>
<thead>
<tr>
<th>Catalog number</th>
<th>Part number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>EMK-XP</td>
<td>579519</td>
<td>The power connection and end seal kit is a water-resistant electrical assembly that is sealed with a proprietary adhesive and protected by a crosslinked, modified polyolefin heat-shrinkable tube.</td>
</tr>
</tbody>
</table>

- Storage temperature: –40°F to 140°F (–40°C to 60°C)
- Minimum installation temperature: 0°F (–18°C)
- Power connection wire range: 14 to 4 AWG
- Voltage rating: 600 V
- Packaging: One power connection and one end seal per box
- Shipping weight: 0.4 lb (182 g)

| EMK-XS         | 356667      | The splice kit is a water-resistant electrical assembly that is sealed with a proprietary adhesive and protected by a crosslinked, modified polyolefin heat-shrinkable tube. |

- Storage temperature: –40°F to 140°F (–40°C to 60°C)
- Minimum installation temperature: 0°F (–18°C)
- Voltage rating: 600 V
- Packaging: One splice kit per box
- Shipping weight: 0.2 lb (91 g)

**ACCESSORIES**

<table>
<thead>
<tr>
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</tr>
</thead>
<tbody>
<tr>
<td>EMK-XJR</td>
<td>693647</td>
<td>The jacket repair kit is a heat-shrinkable wrap-around sleeve for covering a damaged outer jacket. The repair sleeve is adhesive-lined and comes with a removable metal closure.</td>
</tr>
</tbody>
</table>

- Nominal length: 12 in (30.5 cm)
- Packaging: One repair sleeve per kit
- Shipping weight: 0.8 lb (365 g)

| EMK-CT         | 906441      | The nylon cable ties are seven-inch nylon industrial cable ties. |

- Manufacturer: Panduit
- Model number: PLT25-C
- Length: 7-3/8” ± 1/2” (18.74 cm ± 1.25 cm)
- Width: 3/16” (0.48 cm)
- Packaging: 100 per pack
- Shipping weight: 0.5 lb (227 g)
## Accessories

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<thead>
<tr>
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</tr>
</thead>
</table>
| EMK-XT         | 980631      | The crimping tool is the correct size for the crimps in the connection kit.  
Manufacturer: Ideal  
Model number: 30-425  
Length: 10" (25.4 cm)  
Packaging: One per kit  
Shipping weight: 1.2 lbs (545 g) |

| SMCS           |             | Snow melt caution sign  
Dimensions 6 x 4 in (150 x 100 mm) |

| EMK-XEJ        | 472207      | The expansion joint kit provides physical protection for the heating cable beneath slab joints. An expansion tube is used to form an expansion loop for the heating cable.  
Storage temperature: –40°F to 140°F [-40°C to 60°C]  
Minimum installation temperature: 0°F [-18°C]  
Packaging: One expansion joint per kit  
Shipping weight: 0.3 lb (140 g) |

| EMK-XJB        | 052577      | The junction box is a large, UL Listed weatherproof enclosure suitable for terminating both ends of an ElectroMelt heating cable circuit. **This junction box is large enough for 2 circuits of ElectroMelt heating cables.** The enclosure is made of molded structural foam and provides high impact strength, excellent chemical resistance, high dielectric strength, and excellent weathering capabilities.  
Manufacturer: Carlon, model CJ12106  
Inside dimensions: 12" x 10" x 6-7/8" (30.5 cm x 25.4 cm x 17.5 cm)  
Inside volume: 825 cubic inches (13528 cm³)  
Outside dimensions: 15-1/2" x 11-3/4" x 7-5/8"  
(39.4 cm x 29.85 cm x 19.37 cm)  
Temperature range: –40°F to 185°F [-40°C to 85°C]  
UL Standard: UL508  
NEMA rating: Types 1, 3, 3S, 3X, 3SX, 4, 4X, 12, 13 as indicated  
Packaging: One junction box per kit  
Shipping weight: 5.4 lbs (2.45 kg) |
ELECTROMELT CONNECTION KITS AND ACCESSORIES

APPROVALS

877Z De-icing and Snow-melting Equipment

The EM2-XR heating cable is UL Listed and CSA Certified only when used with the appropriate agency-approved Pentair Thermal Building Solutions connection kits and accessories.

DESIGN AND INSTALLATION

For proper design and installation of an Electromelt connection kit, use the appropriate product design guide and the installation instructions included with the connection kit.

GROUND-FAULT PROTECTION

To minimize the danger of fire from sustained electrical arcing if the heating cable is damaged or improperly installed, and to comply with the requirements of Pentair Thermal Building Solutions, agency certifications, and national electrical codes, ground-fault equipment protection must be used on each heating cable branch circuit. Arcing may not be stopped by conventional circuit protection. Many Raychem control and monitoring systems meet the ground-fault protection requirement.